

TECHNICAL DATA SHEET

TIMBER@Shade

~ Exterior UV Protection Wood & Galvanized Finish ~

Document No: TB-WM-05

SANcora® TIMBER@Shade is a high quality acrylic emulsion base paint design for direct application to wood surfaces. It is suitable for use in interior and exterior wood surfaces with the purpose of decoration or protection of the wood surfaces.

Usage	Recommended for use on exterior wood surfaces such as wooden fence, wood walls, cladding and etc.	
Pack Size	1 litre and 5 litres.	
Composition	Pigment	: Lightfast Non-Lead Pigment and Mineral Extender
	Binder	: Acrylic Emulsion
	Vehicle/Solvent	: Water
Technical Data	Texture	: Low Sheen Finish
	Colour	: Refer to TIMBER@Shade Colourcard
	Theoretical Coverage	: Approx. 11- 13m ² / litre (Depending on surface evenness)
	Drying Time	Single coat at standard thickness (28°C, 50% RH)
		: Touch Dry ≤ 45 minutes
		: Hard Dry ≤ 2 hours
	Recoating Time	: ≥ 2 hours
	Thinner/Cleaner	: Water
Application	Brush/Roller	: For normal use, thinning is not necessary. If required, add up to 5 - 10% by volume with water.
	Conventional Air Spray	: Thin 10% by volume with water and adjust to requirement.
	Airless Spray	: Ready for use.
Surface Preparation	General / New Wood	Surfaces must be sound, clean, dry and free from all defective or poorly adhering material, dirt, grease or wax. To have better finish, rubbed down surface in the direction of the grain using suitable abrasive and dust off. If necessary, fill wood grain with appropriate filler and smoothen with abrasive. Allowed paint to dry and lightly dry sand between 1st and 2nd coat. Remove all loose, defective, unstable and existing paint film to bare wood. Rubbed down surface in direction of the grain. If necessary, apply wood grain filler to fill the crack and smoothen with abrasive. Seal the surfaces with <i>SANcora</i> ® Timber Shade .Thin down with 10 - 20% water.
	Previously Painted	: Seal the surfaces with <i>SANcora</i> ® Timber Shade .Thin down with 10 - 20% water.
Shelf Life	2 years at ambient temperature in unopened containers.	

Paint Guide

Surface Condition	Primer - To Paint 1 Coat	Finishing - To Paint 2 Coats
New Wood	<i>SANcora</i> ® TIMBER@Shade Note: thin down with 10 - 20% water.	<i>SANcora</i> ® TIMBER@Shade
Previously Painted surfaces	<i>SANcora</i> ® TIMBER@Shade Note: thin down with 10 - 20% water	<i>SANcora</i> ® TIMBER@Shade

Safety, Health and Environmental Information

When applying paint, it is advisable to wear eye protection and suitable gloves.
 In case of contact with eye, rinse with plenty of water immediately and seek medical advice.
 Remove splashes of paint from skin by using soap or water.
 Keep container tightly closed and away from food, drinks, animal feed and out of the reach of children.
 Ensure good ventilation during application and drying.
 Paint must always be stored in upright position and a cool place.
 Dispose off any paint waste in accordance with the appropriate Environmental Quality Regulations.
 Refer to Safety Data Sheet for complete product safety information.

The above information is given to the best of our knowledge based on our existing laboratory test and practical experience, however since conditions of actual use are beyond our control any recommendations and suggestions are made without warranty, express or implied and we reserve the right to alter the given data without prior notice.

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